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## **46rh Transmission Rebuild Manual**

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(46RE/47RH/A518/A618) 46RH  
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transmission 46RH has proven itself with

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046 46RH/46RE/47RH/47RE/48RE (A518  
/ A618) RWD 4 Speed A Pump Body 070  
034 777 309 510 530 520 179 Stator  
778 500 Pump 311 310 037 211\* 022  
Kickdown Band 555 Direct Drum 337  
336 B 760 335 334 964 974 853 877  
564 149 108 126 Forward Clutch 146 ...

**46RH/46RE/47RH/47RE/48RE (A518 /**

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## **A618) RWD 4 Speed**

ATSG 12400F Dodge/Jeep 46RE 47RE  
48RE Chrysler 1996-Up Transmission  
Manual Covers Rebuild, overhaul &  
Diagnosis of Dodge/Jeep 46RE 47RE  
48RE Chrysler 2002-Up Transmissions,  
ATSG Manual Item #  
83-46RE-47RE-48RE: \$45.00 \$39.95



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## **Chrysler A518 (46RE, 46RH) Automatic Transmission Rebuild ...**

This manual provides techniques required to perform transmission repairs, overhaul diagnosis & testing. Transmission models covered: A500 (40RH, 42RH) A518 (46RH) A618 (47RH)  
\*Please Note: This manual covers hydraulic operation only, it does NOT

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cover the electronic controls found in the 46RE or 47RE transmissions.

### **Chrysler A500 (40RH, 42RH), A518 ... - Auto Repair Manuals**

Chrysler 42RH (A500) - 46RH (A518) - 47RH (A618) - ATSG (Automatic Transmission Service Group) PDF free online. The A500 (42RH) (A999 Family)

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and A518 (46RH) (A727 Family) are both rear wheel drive transmissions with the overdrive section incorporated in the extension housing, and first made their appearance in 1988.

### **46RH (A518) - Car Service Repair Manuals and VAG SSP ...**

The A500 and A518 transmissions are

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found in the Dakota, Pick-up Trucks, Ramchargers, Vans and Ram-50 vehicles. In the Ram-50's, the transmission is referred to as the R4AC1 for 2WD versions and the V4AC1 for 4WD applications. A larger version of the A518 (46RH), known as the A618 (47RH), which basically has more clutch plates for

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## **42RH (A500) 46RH (A518) 47RH(A618) INDEX**

46RE, 47RE, 48RE - ATSG (Automatic Transmission Service Group) PDF. The 46RE, 47RE and 48RE family of transmissions by the Chrysler Group, are fitted behind a wide variety of engine sizes, including diesel, and across

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various vehicle lines.

## **46RE 47RE 48RE - Car Service Repair Manuals and VAG SSP ...**

Transmission Throttle Valve Acuator (TTVA) Figure 7 Beginning at the start of production for the 2005 model year, all Dodge trucks equipped with the 5.9L diesel engine and the 48RE

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transmission, received an electronically controlled Transmission Throttle Valve Actuator (TTVA), as shown in Figure 7, for improved shift control.

**1st Printing INTRODUCTION April, 2011 46RE, 47RE, 48RE,**  
47RE-RH 02/29/04 • Case Preparation:  
Check all threaded holes and repair as

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needed. Be sure to check dowel pinholes

- Replace bushing in pump with bronze dimpled bushing and Loctite® in place.

- Direct clutch drum:
  - o Wide drum bushing
  - o 5 Clutches .090
  - o 5 Steels .080
  - o Pressure plate machined .085
  - o Set clutch clearance using .090 steels
  - o Clutch clearance .065



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## **47RE/RH Overhaul Kit Instructions - ATS - Diesel**

Stage 3 high performance automatic transmission rebuild kit for the A518, 46rh, 46re automatic transmission.

Application specifics: Transmission make: Chrysler, Dodge, Jeep

Transmission model: 46rh, 46re, A518, A-518 Year range: 1990-2003 Speeds: 4

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speed automatic overdrive

## **A518 High Performance Rebuild Kit 46rh 46re Transmission ...**

Product description ATSG CHRYSLER  
46RE 47RE 48RE Transmission Technical  
Manual is necessary to diagnose,  
overhaul and/or repair these  
transmissions. The 46RE, 47RE and 48RE

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family of transmissions by the Chrysler Group, are fitted behind a wide variety of engine sizes, including diesel, and across various vehicle lines.

**Amazon.com: ATSG 46RE 47RE 48RE  
Transmission Repair Manual ...**  
RAM 618, 47RH, 47RE TRANSMISSION  
BD VALVE BODY INSTALLATION MANUAL

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READ ALL INSTRUCTIONS BEFORE  
INSTALLATION. Oct-03 Valve Body  
#1030416/1030417 2 BD Engine Brake,  
Inc. Plant Address: Unit A10, 33733 King  
Rd, Abbotsford, BC, Canada V2S 7M9  
U.S. Shipping Address: 88-446 Harrison  
St, Sumas, WA 98295 U.S. Mailing  
Address: P.O. Box 231, Sumas, WA ...

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## **RAM 618, 47RH, 47RE TRANSMISSION**

Chrysler 46RE, 46RH, 47RE, 47RH  
Vacuum Test Guide. December 12,  
2014. Chrysler 42-44-46-47-RH/RE, 48RE  
Valve Body Layout. March 07, 2014.  
Transmission Report: Top Repair  
Solutions for All Rebuild Levels. January  
01, 2013. Chrysler 42RH/46RH Valve

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Body Identification. Valve Body Xpress.  
May 16, 2010. Transmission Report: The  
Art of Proper Bore ...

**Sonnax Chrysler 46RH Transmission**  
A500 A518 A618 Rebuild Manual ATSG  
42rh 44rh 46rh 47rh Transmission  
Service Overhaul Techtran Book \$29.99  
Transgo Chrysler 47RE Overdrive Return

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Spring 48RE 46RE 46RH 47RH 44RE  
44RH 42RE 42RH Transmission

## **A618 Rebuild Kit 47rh 47re Automatic Transmission Master ...**

Buy high quality low priced Dodge A518  
A618 automatic transmission parts and  
get flat \$5 on every order at Global  
Transmission Parts. Toggle menu (844)

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298-6404

## **A518 A618 48RE Transmission Parts and Rebuild Kits ...**

Semi-automatic. 1941-1942 M4  
Vacamatic — 4-speed (2-range manual  
control with automatic 2-speed shift  
vacuum operated) with clutch and fluid  
coupling (Fluid Drive); also known as



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Simplimatic, Powermatic; 1946-1953  
M5/M6 Presto-Matic — 4-speed (2 gear  
manual with electric overdrive) with  
clutch and fluid coupling (Fluid Drive) or  
torque converter (Fluid Torque Drive);  
also known as Tip ...

**List of Chrysler transmissions -  
Wikipedia**

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Below are some easy ways to help figure out your A500 (42RE/44RE), A518 (46RE/46RH), A618 (47RE/47RH) or 48RE transmission. Please feel free to contact us if you still need help determining what transmission parts you are looking for.

### **What Oil Filter & Pan Gasket Does**

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## **Your A518 46RE 46RH A618 ...**

Hell, these transmissions are changed very little from the TF727 from back in the 60s. Fortunately, we're not getting nearly as much government control as we're paying for. #12 Re: ATSG -42RH, 46RH, 47RH

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