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CSWIP 3.1: Question with Answer and Explanation - Part 20 We will practical CSWIP 3.1 by Welding question with answer & explanation: 1) A code give the acceptance standard for excess weld metal "h" as $h \leq 1\text{mm} + 0.1b$, max. 5mm, where "b" is the width of the weld cap.

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Cswip 3.1 question & Answers 1. Question Excerpt 1. A crack running along the centreline of a weld bead could be caused by: A. Use of damp flux B. Lack of preheat C. Arc voltage too high D. Weld bead too deep and very narrow 2. When welding thin plate distortion can be minimised by: A. Welding from both sides B.

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